

**AIR REGULATORS**

**Bellofram**



Type 10 Precision Air Regulator

**TYPE 10 PRECISION AIR REGULATOR**

Accuracy and repeatability unmatched by any other self contained regulator in the world.

- Full range accuracy of 0.1 %
- Extremely low sensitivity to changes in supply pressure and flow
- Unique heat-treated stainless steel measuring capsule
- High flow low range and high relief models available

**MOTORIZED TYPE 10 REGULATOR**

Provides electric control of pneumatic systems Often specified for remote pressure control and ventilation systems.

- Easily integrated into open and closed loop process control systems
- Low power consumption (2 RPM/4 watts, 6 RPM/6 watts)
- Built-in overload slip clutch
- Mounts at any angle



Motorized Type 10 Regulator



Type 40 Adjustable Air Regulator

**TYPE 40 ADJUSTABLE AIR REGULATOR**

General purpose regulator with adjustable control output, suitable for a wide range of pneumatic systems and equipment.

- Excellent stability and repeatability
- Low droop at high flow
- Rugged, corrosion resistant construction
- Panel or pipe mounted



Type 41 Adjustable High Flow Air Regulator

**TYPE 41 ADJUSTABLE HIGH FLOW AIR REGULATOR**

Designed to give stable, accurate control in high flow applications.

- Flow capacity up to 25 SCFM
- Available with tapped bonnet vent for installation of plumbing to capture exhaust air



Type 50 Adjustable Air Regulator with Filter and Dripwell

**TYPE 50 ADJUSTABLE AIR REGULATOR WITH FILTER AND DRIPWELL**

One of the industry's most popular models Same features and performance as the Type 40, but includes built-in filter and dripwell.

**TYPE 51FR AIR FILTER REGULATOR**

A high performance filter dripwell regulator in a compact, low-cost package.

- Integral, 40 micron, selfcleaning nylon mesh filter
- Corrosion-resistant no brass parts
- Low droop high repeatability



Type 51FR Air Filter Regulator

**TYPE 51SS STAINLESS STEEL FILTER REGULATOR**

Rugged, all 316 stainless regulator that is ideal for regulating sour gas and for corrosive environments.

- Excellent stability and repeatability in harsh conditions
- Tapped vent for capturing exhaust gas
- Integral sintered 316 stainless steel filter



Type 51SS Stainless Steel Filter Regulator

**TYPE 60 PRESET FILTER REGULATOR**

General purpose regulator with filter dripwell and tamperproof, preset output.

- Superior regulation characteristics
- Three control ranges: 0-20, 20-40 and 40-60 PSIG
- Side, panel or through-body mounting



Type 60 Preset Air Regulator

**TYPE 65 PRESET AIR REGULATOR**

Pipe-mounted regulator similar to Type 60 except without filter regulator.

**TYPE 70 HIGH FLOW REGULATOR**

Designed specifically for applications that require substantial flow capacity and accurate pressure control.

- Flow capacity up to 80 SCFM
- Quick response to minute changes in downstream pressure
- Aspirator tube ensures stable output
- Can be disassembled and serviced without removal from air line

Type 70 High Flow Regulator





Type 70BP  
Back  
Pressure  
Regulator

Type 77  
Vacuum  
Regulator



Type 90  
Miniature Air  
Regulator

Type 91  
Subminiature  
Air Regulator



Type 20  
Precision Air  
Relay

Type 72  
Positive Bias  
Booster  
Relay



Type 73  
Positive-  
Negative  
Bias Relay

Type 75  
Air Relay



## AIR REGULATORS

**Bellofram**

### TYPE 70BP BACK PRESSURE REGULATOR

Functions as a high flow, high precision penumatic relief valve with an adjustable setpoint.

- Quick response to changes in upstream pressure
- Flow capacity to 50 SCFM

### TYPE 77 VACUUM REGULATOR

Permanent negative bias spring extends control range from 29" Hg vacuum to 150 PSIG pressure.

- Can be installed upstream or downstream of vacuum pump
- Aspirator tube minimizes output pressure droop

### TYPE 90 MINIATURE AIR REGULATOR

Compact, low cost regulator ideal for limited space applications.

- Only 2-3/4" high, weighs only 3.2 ounces
- Non-rising adjustment knob with lock ring
- Corrosion-resistant – no brass parts

### TYPE 91 SUBMINIATURE AIR REGULATOR

Designed for applications with limited space and for low flow or dead end service.

- Small package: 3.3" high (max), 7/8" diameter. 2.2 ounces
- Corrosion-resistant anodized aluminum exterior

## AIR RELAYS

### TYPE 20 PRECISION AIR RELAY

Extremely accurate 1:1 relay utilizes a two-stage pilot system which is activated by a highly sensitive pressure measuring capsule.

- Adjusting screw creates positive or negative bias up to 30 PSIG
- Accepts signal pressures from 2 to 120 PSIG
- Compact - only 2-7/8" high

### TYPE 72 POSITIVE BIAS BOOSTER RELAY

Generates a stable output pressure which is the sum of an input signal pressure and an adjustable positive bias pressure.

- Exceptionally high flow capacity - up to 50 SCFM
- Four adjustable bias ranges, from 0-10 PSI to 2-150ps
- 1:1 signal-to-output ratio standard; 1:2, 1:4 and 1:6 ratios available

### TYPE 73 POSITIVE-NEGATIVE BIAS RELAY

Utilizes a fixed negative bias spring and an adjustable positive bias spring to create controlled outputs from 29" Hg vacuum to 150 PSI.

- Flow capacity to 40 SCFM
- Five output ranges, from vacuum to 2 PSI to vacuum to 150 PSI

### TYPE 75 AIR RELAY

General purpose relay suitable where increased flow capacity, pressure amplification, or remote pressure control is required.

- Choice of 1:1, 1:2, 1:4 or 1:6 signal to-output ratios
- Available with internal 4 PSIG negative bias spring

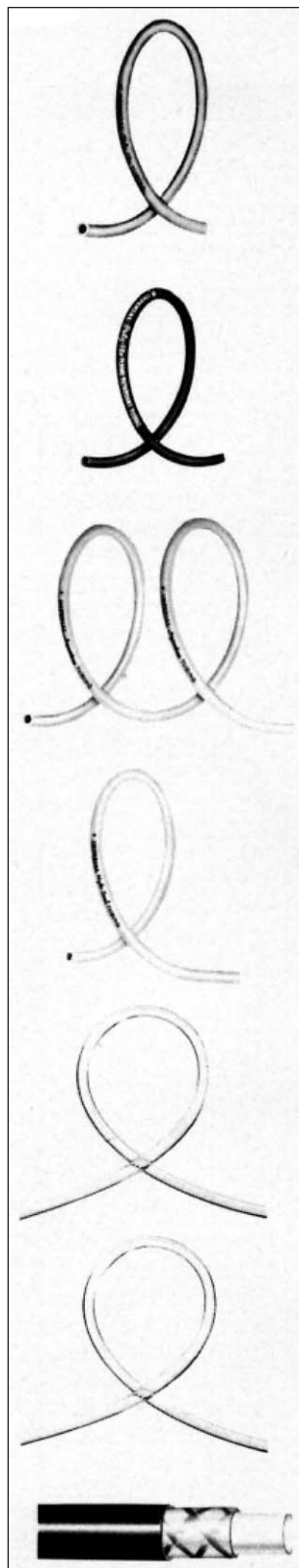
## DIAPHRAGM AIR CYLINDERS

Utilize a durable rolling diaphragm seal to provide virtually friction-free operation.

- Single acting (spring return) and double acting models available
- Extremely sensitive response to small pressure changes
- No lubricat on required



**IMPERIAL EASTMAN™ TUBING**



**POLY-FLO®:**

Economical thermoplastic tubing for use where lower pressures and temperatures are involved.

**Size Range:** 1/8" to 1/2" O.D.

**Material:** Polyethylene

**Maximum Burst Pressure:** 600 PSI (room temperature)

ITEM#	DESCRIPTION	ITEM#	DESCRIPTION
FIT22P02	1/8" natural	FIT44P04RED	1/4" red
FIT44P04BLK	1/4" black	FIT66P06BLK	3/8" black
FIT44P04BLU	1/4" blue	FIT66P06NAT	3/8" natural
FIT44P04GRN	1/4" green	FIT660PNAT	3/8" red
FIT44P04NAT	1/4" natural	FITP08BLK	1/2" black
FIT44P04ORG	1/4" orange	FIT88P08NAT	1/2" natural

**POLY-FLO® FLAME RETARDANT:**

Flame retardant thermoplastic tubing for use where chance of combustion must be minimized.

**Size range:** 1/4" to 1/2" O.D.

**Material:** Polyethylene

**Maximum burst pressure:** 400 PSI

**IMPOLENE®:**

Tubing ideally suited for use at higher temperatures to 225°F.

**Size range:** 1/8" to 1/2" O.D.

**Material:** Polyallomer

**Maximum working pressure:** 300 PSI

**NYLO-SEAL®:**

Designed for broad range of installations including food conducting applications.

**Size range:** 1/8" to 1/2" O.D.

**Material:** Nylon 11

**Maximum working pressure:** SN type – 375 PSI; NSR type – 625 PSI; NF type – 250 PSI; F type – 250 PSI; CN type – 200 PSI

FIT44NSR04	1/4" natural	FIT44SN04	1/4" natural
FIT33SN02	1/8" natural	FIT88SN08NAT	1/2" natural

**PVC®:**

Clear, extremely flexible tubing ideally suited to low pressure applications.

**Size range:** 1/4" to 1/2" O.D.

**Material:** Polyvinyl chloride

FIT66PVCCLEAR	3/8" clear	FIT88PVCCLEAR	1/2" clear
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**EVA®:**

Extra flexible, non-toxic tubing.

**Size range:** 1/4" to 1/2" O.D.

**Material:** Ethylene vinyl acetate

**Maximum working pressure:** 65 PSI

**C6 AIR BRAKE TUBING®:**

Tough, non-rigid tubing designed for air brake applications. Conforms to SAE J844, Type 3(A&B).

**Size range:** 1/8" to 3/4" O.D.

**Materials:** Tube – virgin nylon; Reinforcement – polyester braid; Cover – virgin nylon

**Maximum working pressure:** 350 PSI

**Temperature range:** -40°F to 200°F

**Features:** C6 has high resistance to road salt, gasoline and oil and can take punishing abrasion. Flexibility permits easy routing through frame and around corners. 75% lighter than metal tubing.

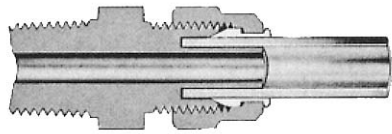
**COILED (Self Storing) TUBING:**

Nylon tan colored tubing in 1/4", 3/8" and 1/2" I.D. sizes. Pressures to 200 PSI. In bulk and in 25 foot assemblies. (Not illustrated)

Refer to pages B9-B11 for fittings.

# POLY-FLO BRASS TUBE FITTINGS

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Poly-Flo fittings have a sleeve which snaps into the nut. The complete unit—body, nut and sleeve—is furnished assembled, ready for installation. Just insert tubing and tighten nut—quickly, easily. There is no need to disassemble.

The nut revolves around the sleeve as it is tightened, preventing twisting of the plastic tubing.

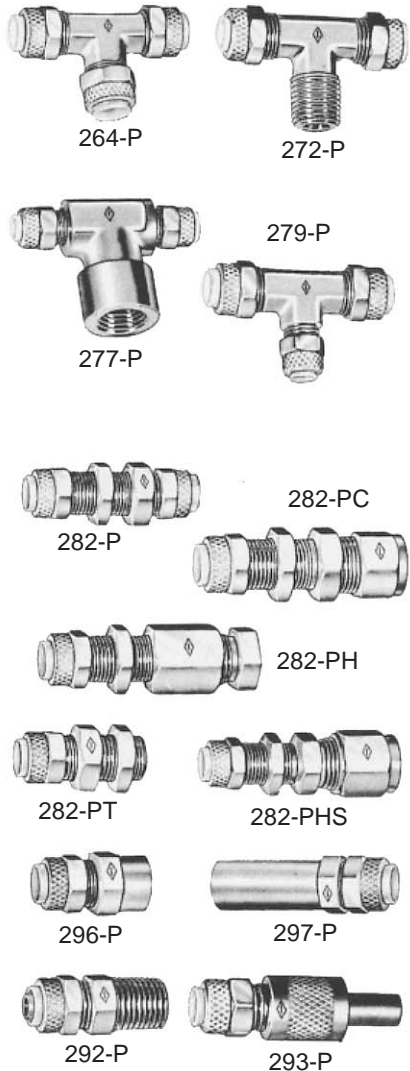
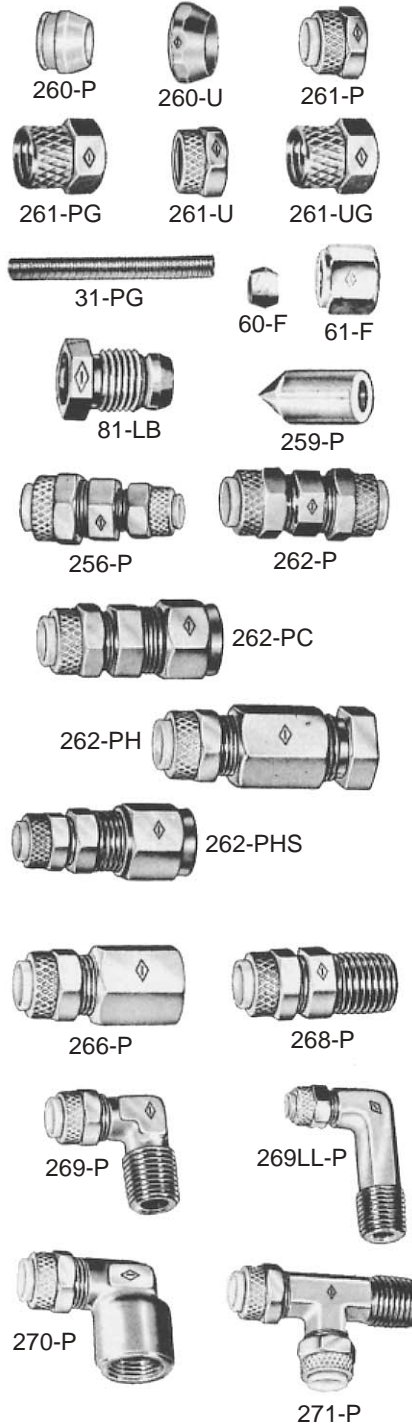
Fitting when assembled finger tight on Imperial-Eastman Poly-Flo tubing will hold the burst pressure of the tubing itself.

Poly-Flo fittings are used with plastic or soft metal tubing for pneumatic instrumentation circuits and applications with other gases and liquids.

Stabilized polypropylene sleeves, for use with Poly-Flo or Impolene tubing, are furnished with Poly-Flo Fitting sizes of 1/4" through 1/2" O.D. Universal brass sleeves, for use with both plastic and soft metal tubing, are also available for these sizes. Universal brass sleeves are furnished as standard with 1/16" 1/8" and 3/16" sizes.

Maximum allowable metal tube wall thickness for use with Poly-Flo Fittings: 1/16", 1/8", 3/16" O.D. – no limitation; 1/4" O.D. – .035"; 5/16", 3/8", 1/2" O.D. – .049".

**Furnished in split sizes from 1/16" O.D. to 1/2" O.D. Tube. Specify O.D. Tube when ordering.**



- 260-P – Polypropylene Sleeve
- 260-U – Universal Brass Sleeve
- 261-P – Nut & Sleeve Assembly
- 261-PG – Nut & Sleeve Assembly; For use with Spring Guard
- 261-U – Nut Only
- 261-UG – Nut Only
- For use with Spring Guard
- 31-PG – Spring Guard; For use with 261-PG or 261-UG Nut
- 60-F – Brass Sleeve; Standard Compression
- 61-F – Nut; Standard Compression
- 81-LB – Nut; Hi-Duty
- 256-P – Reducing Union
- 259-P – Cap; Plastic
- 262-P – Union
- 262-PC – Union; Poly-Flo to Standard Compression
- 262-PH – Union; Poly-Flo to Hi-Duty
- 262-PHS – Union; Poly-Flo to Hi-Seal
- 264-P – Union Tee
- 266-P – Female Connector
- 268-P – Male Connector
- 269-P – Male Elbow
- 269LL-P – Extra Long Male Elbow
- 270-P – Female Elbow
- 271-P – Male Run Tee
- 272-P – Male Branch Tee
- 277-P – Female Branch Tee
- 279-P – Union Reducing Tee
- 282-P – Bulkhead Union
- 282-PC – Bulkhead Union; Poly-Flo to Standard Compression
- 282-PH – Bulkhead Union; Poly-Flo to Hi-Duty
- 282-PHS – Bulkhead Union; Poly-Flo to Hi-Seal
- 282-PT – Bulkhead Union; Straight Through
- 296-P – Union; Poly Flo to Solder
- 297-P – Tube End Reducer
- 292-P – Quick Disconnect Fitting
- 293-P – Quick Disconnect Fitting

**Order Tube Fitting by part# and size.**

Ei. FIT260P02X02 = 260P fitting 1/8 x 1/8

**SERIES 2000 MAGNEHELIC® & SERIES 4000 CAPSUHELIC® DIFFERENTIAL PRESSURE GAUGES**



**Magnehelic®** – More than 70 ranges, from 0-.25" WC to 0-30 PSIG. Zero center from .25-0-.25" WC to 15-0-15" WC. Low (to 15 PSIG), medium (to 35 PSIG), and high total internal pressure styles to 80 PSIG. Accuracy  $\pm 2\%$  of full scale.

**Capsuhelic®** – More than 60 ranges, from 0-.50" WC to 0-300 PSIG. Zero center from 1-0-1" WC to 15-0-15" WC. Sensitive to low differential pressures yet withstands internal pressures to 500 PSIG. Accuracy  $\pm 3\%$  of full scale.

Both Magnehelic® and Capsuhelic® gauges have easy-to-read 4" dials that quickly indicate low air or gas pressures – positive, negative or differential. Both include simple, frictionless Magnehelic® magnetic movement. Resistant to shock, vibration and overpressure. No fluid – no evaporation, freezing or toxicity problems. Capsuhelic® gauges handle compatible fluids internally.

Used to measure fan and blower pressures, filter resistance, air velocity, furnace draft, pressure drop across orifice plates, liquid levels with bubbler systems, pressures in fluid amplifier or fluidic systems; to check gas-air ratio controls, automatic valves, and monitor blood or respiratory pressures in medical equipment.



**SERIES 2-5000 MINIHELIC® DIFFERENTIAL PRESSURE GAUGES**



**14 Ranges** – From 0-0.5" WC to 0-30 PSIG. Special ranges and scales available for OEM volume requirements.

**Standard Accessories** – Steel bracket, screw studs and nuts for panel mounting. Optional surface mounting bracket available.

The Minihelic II® gauge is our smallest, least expensive dial type differential pressure gauge using the Magnehelic® principle. It features a large easy-to-read circular dial. Design allows panel mounting with hardware included or surface mounting with optional bracket. Choice of barbed connections for tubing to 1/8" NPT male pipe. The mineral and glass filled nylon case withstands rough use and exposure.

The 5% accuracy of the Minihelic® gauge makes it well suited for the use as an air filter gauge or large stationary and portable engines, compressors, ventilators, air handling units and as a monitor on fluidic power supplies. The Minihelic® gauge is also suitable for many of the same applications as the Magnehelic® gauge where the greater accuracy, sensitivity and total pressure capability of the latter are not required.

ITEM#	DESCRIPTION	ITEM#	DESCRIPTION
DWY20000	0-25" WC Magnehelic gauge	DWY2030	0-30" WC Magnehelic gauge
DWY20000	0-.5" WC Magnehelic gauge	DWY2050	0-50" WC Magnehelic gauge
DWY2001	0-1" WC Magnehelic gauge	DWY2100	0-100" WC Magnehelic gauge
DWY2002	0-2" WC Magnehelic gauge	DWY2304	2-0-2" WC Magnehelic gauge
DWY2004	0-4" WC Magnehelic gauge	DWY2310	5-0-5" WC Magnehelic gauge
DWY2005	0-5" WC Magnehelic gauge	DWY25001	0-1.0" WC Minihelic gauge
DWY2010	0-10" WC Magnehelic gauge	DWY7112GC020	0-200, 4 1/2" Face spirahelic gauge
DWY2015	0-15" WC Magnehelic gauge	DWY7112GC060	0-600, 4 1/2" Face spirahelic gauge

Kodon liquid level gauges and accessories can be used in applications from 50 gallon day tanks to 100,000 gallon reservoirs in just about every type of liquid, including acids, oil, water, liquid wastes, molasses, catsup, jet fuel, animal fats, paints and polyester resins.

Four basic "families" of Kodon liquid level gauges provide price and performance alternatives to meet the diverse requirements of the industrial and marine marketplace: Pneumatic, Hydraulic, Mechanical and Electronic.

## PNEUMATIC GAUGES (LEVELOMETERS)

Kodon pneumatic gauges represent the least expensive way to achieve reliable, accurate tank gauging in vented tanks.

Pneumatic gauges have been used for many years in tank gauging systems requiring remote (ie. up to 1000 ft) indication with accuracy and stability over wide temperature ranges. These gauges are supplied with custom dials, depending on the application, to indicate proportional (ie: E; 1/4; 1/2; 3/4; F), liters, gallons, feet/inches, percentage of full and dual scale.

Two basic options for Kodon Pneumatic Gauges are available:

### Hand-pump operated

– used in applications where intermittent operation is acceptable and often used in conjunction with Kodon Model 96961 point level switches and Model 271 alarms for high and low level detection and warning.



### Constant-air operated

– used in applications requiring continuous indication and powered by low pressure compressed air. Usually requires Model 16560 pressure regulator/filter and often used in conjunction with Model B622 level switch and Model 271 alarm.

**Complete panel-mounted multi-gauge control and alarm systems can also be supplied to minimize on-site installation requirements.**

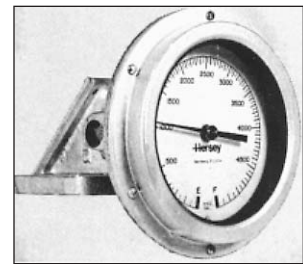
## HYDRAULIC GAUGES (LIQUIDOMETERS)

Hydraulic gauges are self-powered, closed systems which may be located up to 250 feet from the tank and also can provide up to four point level switch outputs. Kodon hydraulic gauges are recommended for applications requiring continuous, remote readout, where pneumatic or electrical power is not available at the tank.



## MECHANICAL GAUGES

These are simple, reliable, economic gauges which use floats with mechanical linkages to provide continuous readout right at the tank. Our Hersey 6" Direct Readers are built for



extreme environmental conditions and are widely used in isolated northern installations. The MDR Models are magnet-operated gauges for small tanks.

## ELECTRONIC GAUGES

Kodon's Hersey electronic gauges, used in conjunction with Hersey VR-2 level sensors, or pressure sensors, represent the current state-of-the art in liquid level indication. Analog and digital options are available and both versions offer built-in point-level switching and warning and 4-20 ma output signal for remote monitoring. The indicators can be located up to 5000 feet from there associated tanks and can be supplied with zener barriers.

